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## The Role of Discharge in Plasma Assisted Atomic Layer Deposition Technique

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Due to the continuous minimized size in the microelectronics industry and the increasing relevance of ultra-thin films in flexible electronics, atomic layer deposition (ALD) technique has rapidly gained popularity in recent years. Especially plasma assisted ALD (PA-ALD) technique, in which the plasma is generated during one step of the cyclic deposition process, the excited species used to react with the absorbed precursor allow for more flexibility in processing conditions, for wider selecting precursors, and for a wider range of material properties compared with the conventional thermally driven ALD (T-ALD) technique. In this work the species in plasma and their role in the surface chemistry are addressed. We present results based on the inductive coupled plasma (ICP) and dielectric barrier discharge (DBD) sources assisted ALD technique. The species in PA-ALD are diagnosed by optical emission spectroscopy (OES), and reactive paths on the interface are assumed then after combining OES with the quartz crystal microbalance (QCM) results. With Cu (and) as copper precursor the metal copper film is deposited at 50°C temperature condition when the radio frequency input power is 80 W. A high purity, conformal, continuous, smooth copper film could be obtained inside the silicon trench with the aspect ratio of 10:1, and deposition rate of this process was 0.071 nm/cycle. In DBD plasma source we deposit Al<sub>2</sub>O<sub>3</sub> on polylactic acid (PLA) web as a barrier layer of the gas and moisture. It is obtained that the growth rate of Al<sub>2</sub>O<sub>3</sub> in DBD PA-ALD is as quick as 0.12 nm/cycle. After coated ~40 nm Al<sub>2</sub>O<sub>3</sub>, the water vapor transmission rate (WVTR) of PLA is reduced by two orders of magnitude. Additionally, it is noticed that the tension strength of the coated film is improved slightly, whereas the light transmission rate are decreased along with Al<sub>2</sub>O<sub>3</sub> thickness. The degradation test shows that Al<sub>2</sub>O<sub>3</sub> coating almost does not affect the self-degradation rate of PLA film.

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