Molecular Dynamics Simulation of Nanometer-scale Hole Etching

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The formation of nanometer-scale structures on a surface of Si-basedmaterials with high accuracy poses an extreme challenge in the development of plasma processing. In this study, MD simulation of silicon dioxide (SiO2) etching with a carbon mask having 4-nm diameter hole was performed for a better understanding of surfacechemical reactions in the etching processes of nanometer-scale holes. The arbon mask used in the simulation had a diamond structure for ease of implementation. The

incident ion used in the simulation was trifluorocarbon ion(CF3⁺) with varying energy from 200eV to 1000eV, which was injected once every simulation cycle at normal incidence and at a random position.

It was observed that the depth of the etched out SiO2 increased with increasing incident ion energy. For example, in the case of 500eV ion injection, the surface roughness of the mask and etched hole caused the shadowing effects of incident ions, resulting in the narrowing of the etched hole. Tapering of the carbon mask was also observed, which was caused by the incident ions that hit the coner of the mask, indicating a strong dependence of the carbon sputtering yield on the ion incident angle. Deposition of

carbon atoms from both the maskand incident $CF3^+$ ions onto the sidewalls of the etched out SiO2 was also observed, which ledto the formation of SiC bonds. Since the SiC bond is relatively strong, theformation of a SiC interface may have inhibited

further SiO2 etching in the lateral directions. For 1000eV CF3⁺ ion injection, closing of the carbon mask hole occurred due to a large amount of redeposition of carbon atoms sputtered from the opposite side of the mask surface. During the simulation, the formation of long carbon chains on the mask surface was also observed. Such carbon chains tend to move across the hole and may be bonded to the opposite side of the mask, deforming the mask structure. The collapse of the mask resulted in the termination of hole etching. On the other hand, when the incident ion energy is extremely low, etch stops was also observed due to the deposition of a fluorocarbon layer on the SiO₂ surface in the mask hole.