
Plasma Chemistry Study of Hydrogen/Oxygen mixture (H_2/O_2), Hydrogen Peroxide (H_2O_2), Water vapor (H_2O), and Isopropyl alcohol (IPA) in Inductively Coupled Plasma (ICP)

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Hydrogen and oxygen containing plasma has been used extensively in photoresist strip, surface cleaning, oxidation, and surface treatment applications. The relative abundance and distribution of oxygen and hydrogen containing radicals generated in the plasma determines the on-wafer performance including photoresist removal rate as well as surface oxidation rate etc. In this study, we compared four different H and O containing chemistries in ICP plasma including H_2/O_2 mixture, hydrogen peroxide (H_2O_2), water vapor (H_2O), and isopropyl alcohol (IPA). The radical species and relative concentrations in these plasmas were determined using optical emission spectroscopy (OES) in the range from 200nm to 800nm wavelength. Photoresist strip rates were measured under various process conditions on Mattson's 300mm Suprema XP platform.

We found that the four chemistries (H_2/O_2 , H_2O_2 , H_2O , and IPA) under study, although with some similarities in atomic composition, display significantly different radical concentrations in ICP plasmas. For example, the hydrogen/oxygen plasma exhibits strong H, O, and OH excitations in the OES spectra, and relative intensities of these OES bands can be tuned by gas flow ratio and RF power. In comparison, the hydrogen peroxide plasma contains less O and OH radical intensities and higher H radical intensity relative to the 50% H_2/O_2 plasma. This indicates that the hydrogen peroxide (H_2O_2) dissociation in ICP plasma is predominantly into hydrogen (H) and hydroperoxyl (HO_2) radicals rather than the naively expected hydroxyl (OH) radicals. Water vapor (H_2O) plasma shows very strong OH and H bands but very weak or no O band. IPA plasma also shows absence of O band but weak CH and C₂ bands in addition to H and OH bands. These differences in radical composition correspond to measured differences in photoresist strip property and surface oxidation property.