
Atomic Layer Defect-free Top-down Processes for Future Nano-devices

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In the fabrication of semiconductor devices, reactive plasmas are widely used in key processes such as etching, surface modification and film deposition. There is now demand for atomic level processing precision and for deposition accuracy that allows the control of structures at the molecular level. However, in ultra-miniature nanoscale devices that will become the mainstream in the future, the use of plasma processes can cause serious problems such as abnormal etching, sub-surface material damage, and breakdown of insulation films by the accumulation of ions or electrons emitted from the plasma. Also, surface defects (dangling bonds) of over a few tens nm in depth can form by exposure to ultraviolet (UV) emissions from the plasma. Process induced defects during plasma processing can have a large influence on the electrical and optical properties of devices as nano-scale devices have a larger surface area compared with the bulk material. Furthermore, since future nano-devices will require size control of three-dimensional structures with atomic precision, it will be absolutely essential to control surface chemical reactions with high accuracy and selectivity at the atomic layer level. For this purpose, atomic layer defect-free deposition (ALD) and atomic layer defect-free etching (ALE) processes are very important for the future nano-devices.

Neutral beam process technology has attracted attention as a way of solving these issues. The neutral beam suppresses the incidence of charged particles and UV photon radiation onto the substrate, and is able to expose the substrate only to energy controlled neutral beam enabled by precisely controlling ion acceleration energy with the applied electric field before neutralization. These attributes allow ultra-precise nano-processing which suppresses the formation of defects at the atomic layer level and controls surface chemical reactions with high precision. This is certainly true atomic layer etching (ALE) and deposition (ALD). Using neutral beam processing, now, atomic layer defect-free and roughness-free Si (or Ge) channel etching for sub-10 nm fin-FETs, ultra-thin gate dielectric film formation for sub-22 nm fin-FETs, transition metal oxidation for ReRAM, atomic layer super-low dielectric film deposition for sub-22 nm FETs, atomic layer damage-free etching of magnetic materials by complexing reactions and low-damage surface modification of carbon materials for future nano-devices have been successfully demonstrated.