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## Plasma-Enhanced Chamber Cleaning with CF<sub>3</sub>I Gas

In-Sung Park<sup>1</sup>, Seon Yong Kim<sup>1</sup>, Taehoon Lee<sup>1</sup>, Jinho Ahn<sup>1</sup>, Jinseong Park<sup>1</sup>, and Tae-Hun Shim<sup>1</sup>

<sup>1</sup>Hanyang University, Korea, Republic of

Periodic removal of thick films coated at insides of CVD/ALD chambers is an important requirement to reduce the particle generation in solid-state device manufacturing technology. The plasma cleaning using fluorine-containing gases such as CF<sub>4</sub>, C<sub>2</sub>F<sub>4</sub>, ClF, and NF<sub>3</sub> is widely employed owing to their efficient reaction of -F radicals with the coated films and the high volatility of the by-products. Typically, NF<sub>3</sub> plasma has been dominantly used for cleaning of CVD/ALD chambers deposited with Si, SiO<sub>2</sub>, SiN, and other materials. However, NF<sub>3</sub> gas exhibits a high 100-year global warming potential of 17,200, which is considered as a major contributor to climate change and will be limited to use soon.

Hence, as an alternative of NF<sub>3</sub> gas, several gases such as F<sub>2</sub>, F<sub>3</sub>NO, and CF<sub>3</sub>I have been considered in the chamber cleaning and pattern etching process for the process chambers in semiconductor industry. Among these gases, CF<sub>3</sub>I has a very low 100-year global warming potential of 0.4. However, the chamber cleaning ability of CF<sub>3</sub>I has rarely been demonstrated and needs to be systematically studied further.

In this work, we have focused on the feasibility of CF<sub>3</sub>I gas for in-situ cleaning of the SiO<sub>2</sub> CVD chamber using remote plasma source instead of NF<sub>3</sub> gas. The clean rate and its uniformity on wafer with process parameters of relative gas contents, power of remote plasma, and chamber pressure were measured and compared with CF<sub>3</sub>I and NF<sub>3</sub> each other. The clean rate was increased with the partial pressure of NF<sub>3</sub> or CF<sub>3</sub>I and with the totally supplied amount of NF<sub>3</sub> or CF<sub>3</sub>I. However, the uniform cleaning properties sensitively varied with process parameters.

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