
Nitridation of SiO₂ surface by VHF (162 MHz) multi-tile push-pull plasma source

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As the gate dielectric thickness is scaled down and gate line-width is reduced, dense nitride layer (with high nitrogen content) as a gate dielectric layer has become important to prevent the penetration of p-type dopant through thin gate oxide. In general, as nitridation of SiO₂ layer, plasma nitridation and thermal nitridation method are used to obtain a nitride layer. But, in case of thermal method, high processing temperature above 250 °C causes degradation of device performance. In plasma nitridation, to obtain high nitrogen content in the SiO₂ film, enhanced degree of N₂ dissociation is importance issue. Due to high electron-impact dissociation energy of nitrogen molecules, conventional 13.56~60 MHz CCP source is difficult to dissociate N₂ molecule sufficiently. So, a nitrogen percentage of the nitrided layer using that source are limited. In this study, a VHF (162 MHz) multi-tile plasma source was used for the dissociation of N₂ molecule and the effect of VHF multi-tile plasma source on the nitridation of silicon dioxide at room temperature was investigated. Using the VHF (162 MHz) multi-tile push-pull plasma source, nitrogen plasmas with high ion density above $1.0 \times 10^{11}/\text{cm}^3$ were generated and, with these plasmas, silicon oxynitride films with high nitrogen contents could be fabricated. In addition, MOS capacitor with silicon oxynitride using VHF source exhibited a low leakage current.