

---

## Electrical Performance of Al<sub>2</sub>O<sub>3</sub>-Encapsulated Multilayer MoS<sub>2</sub> Thin-Film Transistor with Different Temperature Environments

Seok Hwan Jeong<sup>1</sup>, Na Liu<sup>1</sup>, Heekyeong Park<sup>1</sup>, and Sunkook Kim<sup>1</sup>

<sup>1</sup>Sungkyunkwan Univ., Korea, Republic of

Since graphene was found, two-dimensional (2D) materials have been widely interested in various research areas. Although it has good optical, mechanical, and electrical characteristics, graphene was not suitable for an active channel material of field-effect transistors because of its absence of a band gap. To realize a band gap in graphene, many researchers were studying, but these efforts brought about the additional process complexity and reduction of mobility. 2D transition metal dichalcogenides (TMDs)-based thin-film transistors (TFTs) were an excellent replacement for conventional transistors. Among TMDs materials, molybdenum disulfide (MoS<sub>2</sub>) TFTs have conspicuous advantages such as high mobility, a high on/off current ( $I_{on}/I_{off}$ ) ratio, mechanically strengthened, good flexible property and a large band gap.

We reported that atomic-layer-deposited (ALD) aluminum oxide (Al<sub>2</sub>O<sub>3</sub>) for passivation layer affected the multilayer MoS<sub>2</sub> TFTs. Electrical performances were measured in different temperature from 298 K to 380 K. Al<sub>2</sub>O<sub>3</sub> layers for passivation were uniformly deposited onto the MoS<sub>2</sub> surface with ultraviolet-ozone (UV/O<sub>3</sub>) treatment. This passivation layer has three major effects. First, decreases of the hysteresis in transfer curves. Second, enhancement of saturation current level in output curves. Third, improvement of effective mobility about 40.4%. Through the temperature-dependent measurements, intrinsic carrier mobility was calculated by using the Y-function method. With this result, we suggest that the dominant mechanism of carrier transport is thermionic emission. Because Al<sub>2</sub>O<sub>3</sub>-encapsulated MoS<sub>2</sub> devices had a high Schottky barrier. This barrier was indicated between the source/drain electrodes and an active MoS<sub>2</sub> channel. Additionally, the proposed approach at relatively high temperatures can be employed to realize stable and reproducible electronic devices for robust and practical applications.